

**4.2.5 Open-Ended Valves or Lines**  
(264.1056 and 265.1056)

All open-ended valves or lines must be equipped with a cap, blind flange, plug or a second valve, to seal the open end at all times except during operations requiring hazardous waste

## RCRA SUBPARTS AA, BB AND CC REGULATIONS BODY OF KNOWLEDGE

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*Inspector's Tip:*

*Open-ended valves or lines not equipped with a cap, blind flange, plug or a second valve is a common violation.*

stream flow through the open-ended valve or line. The open-ended valve or line equipped with a second valve must be operated so that the valve on the hazardous waste stream end is closed before the second valve is closed. When a double block and bleed system is being used, the bleed valve or line may remain open during operations that require venting the lines between the block valves but must be closed at all other times.